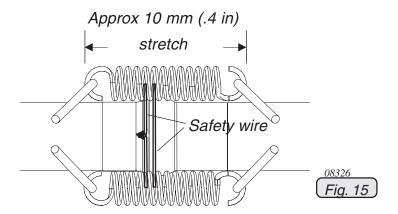
## **INSTALLATION MANUAL**

The sketch illustrates a possibility how to interconnect the exhaust springs to prevent the vibration of these springs and thus premature wear.

It is also recommended to fill the springs with high heat silicone for additional damping of vibrations.

■ CAUTION: Appropriate to the installation a vibration damping support for the exhaust system has to be provided on the airframe manufacturers side.



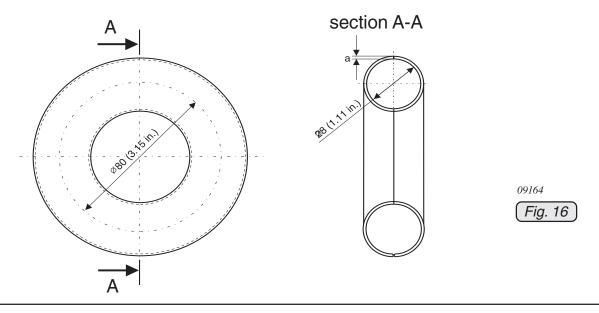
## 11.4) Data for optional components of exhaust system

- weight: see section 8.
- exhaust elbow assy. (doughnut)

See Fig. 16.

Material/thickness of the exhaust components:

X 15CrNiSi20-12 (1.4828) (AISI 309) a= 1.5 mm (0.059 in.)



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